



# ENVIRONMENTAL PRODUCT DECLARATION

Independent verification of the declaration and data in compliance with ISO 14025: 2006

## LEDVANCE HIGH BAY GEN 4

Reference product:  
HB P 147W 840 110DEG IP65



Registration number	LEDV-00006-V01.01-EN	Drafting rules	PEP-PCR-ED4-EN-2021 09 06
Verifier accreditation number	VH08	Supplemented by	PSR-0014-ED2.0-EN-2023 07 13
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EPD prepared by	LEDVANCE GmbH		
Independent verification of the declaration and data in compliance with ISO 14025: 2006			
Internal		External	X
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)			
PEP are compliant with XP C08-100-1:2016 or EN 50693:2019			
The elements of the present PEP cannot be compared with elements from another program.			
Document in compliance with ISO 14025: 2006 « Environmental labels and declarations. Type III environmental declarations»			

# 1. General information

## 1.1 Company information

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Further technical information can be obtained by contacting:

- LEDVANCE GmbH, Parkring 1-5, 85748 Garching, Germany
- or on the website [www.ledvance.com](http://www.ledvance.com)
- or by E-Mail [LCA@ledvance.com](mailto:LCA@ledvance.com).

## 1.2 Reference product information

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The name of the product under study is “HB P 147W 840 110DEG IP65” with the following product description:

### Product benefits

- Improved UGR compared to previous generations, down to  $UGR \leq 22$  in combination with reflector
- High luminous efficacy
- Energy savings of up to 64 % compared to conventional high bay luminaires
- 5 years guarantee
- Optimized weight and size due to compact design

### Areas of application

- Replacement for high bay luminaires with mercury vapor or metal halide lamps
- Warehouses
- Logistics halls
- Industry
- High ceiling (e.g. in shopping malls, airports, commercial buildings, lobbies)

### Product features

- Different luminous flux and beam angle for mounting heights of ~ 6 m to 14 m in 4000 K or 6500 K

### Equipment / Accessories

- Mounting hook included
- Mounting brackets, reflectors, and refractors available as separate accessory

### Reference Service Life

LEDVANCE declares for the luminaire following service lifetimes:

- Lifespan L70/B50 at 25 °C: 80,000 h
- Lifespan L80/B10 at 25 °C: 50,000 h
- Lifespan L90/B10 at 25 °C: 35,000 h

The key information about the product is summarized in the following table.

**Table 1: Key technological data**

Information	
Type of luminaire	High Bay
Short Text Product	HB P 147W 840 110DEG IP65
Operating mode	Mains Voltage
Lamp type	Integrated LED not exchangeable
Colour temperature	4000 K
Nominal wattage	147 W
Luminous flux	22,000 lm
Colour rendering index Ra	≥ 80
Protection class IK	IK08
Type of protection	IP65
Nominal voltage	220...240 V
Nominal lifetime (L70/B50)	80,000 h
Dimmable	No
Diameter	321.00 mm
Height	152.00 mm
Area of Application	Industry
LOR (light output ratio)	$\eta = 86.9\%$

Based on the assigned lifetime according EN 15193-1:2017 for indoor industry application and the maximum annual operating hours of 4,000 h taken from the PSR, the luminaire has the following annual service time:

**Table 2: Calculated operation lifetime in years per type of building**

Type of building	Annual operating hours by default	Operational lifetime (years)
Industry (manufacturing plants)	4,000	20

Following the requirements of the PSR, the operational lifetime is 20 years.

## 1.3 Overview

The general information used for the EPD are listed below:

**Table 3: Basic EPD information**

Information	
Functional unit	Provide lighting that delivers an outgoing artificial luminous flux of 1,000 lumens during a reference lifetime of 35,000 hours
Reference flow / declared unit*	0.0199 product(s)
Life cycle stages covered (according to EN15804+A2)	Cradle-to-grave and Module D
Product category according to PSR	Luminaires
Product family name (if family EPD)	HIGH BAY GEN 4

\* The reference flow is calculated as:

$$\frac{1,000 \text{ lm}}{\text{Outgoing Luminous Flux of the Analyzed Product (lm)}} \times \frac{35,000 \text{ h}}{\text{Declared Product Lifetime of the Analyzed Product (h)}}$$

Consequently, the reference flow of the following product corresponds to:

$$\frac{1,000}{22,000} \times \frac{35,000}{80,000} = 0.0199$$

## 1.4 Homogeneous environmental family

The reference product represents the HIGH BAY GEN 4 family, which differs in terms of power (W), useful output flux (lm) of the integrated LED installed in the luminaires, Beam angle and dimension (diameter and weight).

The range of variations for the products in the same family are the following:

**Table 4: Range of variation for homogeneous environmental family**

Criteria	Unit	Value for the reference product	Minimum value in product range	Maximum value in product range
Electrical Power	W	147	87	210
Useful output flux	lm	22,000	13,000	30,000
Weight (Product)	kg	2.395	1.971	2.485
Diameter	mm	321	280	321
Beam Angle	Degree	110	70	110

The present PEP declaration is valid for all the products in the described homogeneous environmental family. The spreadsheet provided in paragraph 5 Extrapolation of this document shall be used by the PEP user to extrapolate the impact of the other products from the HIGH BAY GEN 4 Family, based on the technical parameters of the considered product, as requested by the PSR.

## 2 Constituent materials

### 2.1 Overview

**Table 5: Product composition**

Information	Weight [in kg]	Share [in %]
<b>Total weight</b>	<b>3.504</b>	<b>100</b>
Product	2.395	68.4
Packaging	1.109	31.6

### 2.2 Product

**Table 6: Material composition - product**

Information	Weight [in kg]	Sum of weight [in kg]	Share [in %]
<b>TOTAL</b>		<b>2.395</b>	<b>100</b>
<b>Metals</b>		<b>1.306</b>	<b>54.5</b>
- Aluminium	1.199		50.0
- Steel	0.107		4.5
<b>Plastics</b>		<b>0.615</b>	<b>25.7</b>
- Silicone	0.386		16.1
- Polycarbonate (PC)	0.227		9.5
- Others	0.002		<0.1
<b>Others</b>		<b>0.474</b>	<b>19.8</b>
- Internal & External Cable	0.145		6.1
- Electronics	0.329		13.7

### 2.3 Packaging

**Table 7: Material composition - packaging**

Information	Weight [in kg]	Share [in %]
<b>TOTAL</b>	<b>1.109</b>	<b>100</b>
Plastics	0.057	5.1
Paper/cardboard	1.046	94.3
Wood	0.006	0.5

Plywood pallet and other secondary packaging with cardboard are used for shipping. In addition, Plywood pallet is reused 28 times and Packaging of raw materials and components is considered as an average quantity of 5 % in mass of the luminaire according to /PSR-0014-ED2.0-EN-2023 07 13/. This additional packaging is not considered in Table 7 as it is an additional assumption.

# 3 Information on life cycle stages

## 3.1 Manufacturing

The manufacturer sources all parts from international suppliers. Within the manufacturing site in China, the product is assembled using energy & auxiliaries. Afterwards the product is packed in packaging materials and distributed to the client.

The production site has a certified Environmental management system according to ISO 14001:2015.

## 3.2 Distribution

The main market for the product is Europe. For this reason, an Intercontinental transport following PEP-PCR-ed4-EN-2021 09 06 is considered in the model:

- Ship: 19,000 km
- Truck: 1,000 km

The background assumptions for the transportation are listed below.

**Table 8: Background information distribution**

Information	Unit	Truck	Ship
Fuel type	-	Diesel	Heavy fuel oil
Fuel consumption	l/(kg*km)	2.80E-03	2.30E-04
Total distance	km	1,000	19,000
Capacity utilisation (including empty runs)	%	85	48
Bulk density of transported products	kg/m3	n.a.	n.a.
Volume capacity utilisation factor	-	n.a.	n.a.

## 3.3 Installation

The product is installed with an included mounting hook. No energy or material input is required. During installation, the product is unpacked. The packaging materials is treated by applying default values following PSR-0014-ED2.0-EN-2023 07 13.

**Table 9: End of life data for packaging in Europe**

Treatment scenario	Metal	Paper & Cardboard	Wood	Plastics
Incineration without energy recovery	0 %	0 %	0 %	0 %
Incineration with energy recovery	2 %	9 %	31 %	37 %
Landfill	21 %	9 %	38 %	23 %
Recycling rate	77 %	82 %	31 %	41 %

### 3.4 Use stage

The product has no direct emissions (B1) and is designed so that no maintenance is required (B2) or parts need to be replaced (B4). Furthermore, no standard repairs (B3) or refurbishments (B5) are foreseen. The use of the product does consume electricity (B6), but no water (B7).

The main market for the product is Europe. Therefore, the European average grid mix has been used.

### 3.5 End of life

The product falls under the Waste from Electrical and Electronic Equipment (WEEE) directive 2012/19/EU and its main market is Europe. Therefore, European statistics on the treatment of lighting equipment as subcategory of WEEE from 2018 has been used. The EoL scenario displays a European average and is the following:

- Incineration without energy recovery: 6.5%
- Incineration with energy recovery: 7.6%
- Landfilling: 6.5%
- Recycling: 79.4%

### 3.6 Benefits and loads beyond the system boundaries stage

The incineration with energy recovery and recycling of the product (incl. packaging) generates environmental benefits by avoiding the production of primary materials or energy. The amount and type of material flows used for the calculation of benefits are listed in Table 10.

**Table 10: Material flows for Benefits and loads beyond the system boundaries**

Information	Unit	Value
Total weight going into re-use	kg/functional unit	0
Total weight going into recycling	kg/functional unit	0.038
- Share of metals	%	54.5
- Share of plastics	%	25.7
- Share of others	%	19.8
Total weight going into incineration with energy recovery	kg/functional unit	0.026
- Share of paper	%	81.0
- Share of others	%	19.0

# 4 Environmental impacts

## 4.1 Introduction

The following table summarizes the key information for the calculation of the environmental impacts:

**Table 11: Basic information LCA model**

Information	Value
Used LCA software	GaBi / LCA for experts 10
Used LCI database	GaBi Professional 2023.2 + Electronics Extension 2023.2
PCR version	PEP-PCR-ED4-EN-2021 09 06
PSR version	PEP-PSR-0014-ED2.0-EN-2023 07 13
Functional unit	Provide lighting that delivers an outgoing artificial luminous flux of 1,000 lumens during a reference lifetime of 35,000 hours

## 4.2 Results per functional unit

The following results of the environmental declaration have been developed by considering an outgoing artificial luminous flux of 1,000 lumens over a reference lifetime of 35,000 hours. The results refer to the core environmental impact indicators and indicators describing resource use, waste categories, and output flows according to EN 15804:2012+A2:2019.

**Table 12: Results for core environmental impact indicators per functional unit**

	Total (excl. D)	Raw materials & parts		Manufacturing	Distribution	Installation	Use	End of life			Benefits and loads beyond the system boundaries
		A1	A2	A3	A4	A5	B6	C2	C3	C4	D
GWP - total [kg CO2 eq.]	7.69E+01	6.14E-01	5.02E-03	2.90E-02	1.81E-02	1.77E-02	7.62E+01	3.27E-03	3.29E-02	2.27E-03	-1.79E-01
GWP - fossil [kg CO2 eq.]	7.62E+01	6.49E-01	4.96E-03	2.56E-02	1.80E-02	1.06E-02	7.55E+01	3.23E-03	3.29E-02	2.27E-03	-2.04E-01
GWP - biogenic [kg CO2 eq.]	6.31E-01	-3.56E-02	1.14E-05	3.33E-03	2.33E-05	7.08E-03	6.56E-01	7.41E-06	1.20E-05	-9.67E-07	2.50E-02
GWP - luluc [kg CO2 eq.]	8.77E-03	3.95E-04	4.66E-05	1.58E-05	4.46E-05	3.03E-05	8.21E-03	3.03E-05	8.52E-07	1.86E-07	-1.08E-04
ODP [kg CFC-11 eq.]	1.40E-09	2.87E-12	6.55E-16	1.11E-13	1.53E-15	1.95E-14	1.39E-09	4.26E-16	3.05E-14	1.85E-15	-3.12E-13
AP [Mole of H+ eq.]	1.65E-01	3.13E-03	8.07E-06	8.59E-05	3.14E-04	1.77E-05	1.61E-01	5.25E-06	1.15E-05	1.92E-06	-8.99E-04
EP - freshwater [kg P eq.]	2.85E-04	3.26E-06	1.84E-08	2.29E-08	2.05E-08	2.86E-07	2.82E-04	1.20E-08	7.60E-09	6.85E-10	-5.18E-07
EP - marine [kg N eq.]	3.92E-02	4.95E-04	3.11E-06	1.90E-05	1.13E-04	8.12E-06	3.86E-02	2.03E-06	3.88E-06	8.25E-07	-1.48E-04
EP - terrestrial [Mole of N eq.]	4.10E-01	5.32E-03	3.58E-05	2.03E-04	1.24E-03	7.42E-05	4.03E-01	2.33E-05	5.36E-05	9.70E-06	-1.59E-03
POCP [kg NMVOC eq.]	1.05E-01	1.49E-03	7.16E-06	5.56E-05	3.09E-04	1.71E-05	1.03E-01	4.66E-06	1.02E-05	2.16E-06	-4.36E-04
ADPE [kg Sb eq.]	5.75E-05	4.59E-05	3.34E-10	1.12E-09	4.39E-10	4.11E-09	1.17E-05	2.17E-10	2.26E-10	8.15E-12	-1.81E-05
ADPF [MJ]	1.60E+03	9.05E+00	6.85E-02	2.61E-01	2.28E-01	1.34E-01	1.59E+03	4.46E-02	4.31E-02	2.60E-03	-2.82E+00
WDP [m³ world equiv.]	1.70E+01	1.86E-01	6.08E-05	7.82E-03	8.01E-05	7.10E-04	1.68E+01	3.96E-05	4.17E-03	4.97E-04	-2.26E-02



**Table 13: Results for indicators describing resource use, waste categories, and output flows per functional unit**

Indicator	Acronym [Unit]	Value
Renewable primary energy (without raw material)	PERE [MJ]	9.52E+02
Renewable primary energy (raw material)	PERM [MJ]	3.77E-01
Total use of renewable primary energy	PERT [MJ]	9.52E+02
Non-renewable primary energy (without raw material)	PENRE [MJ]	1.60E+03
Non-renewable primary energy (raw material)	PENRM [MJ]	3.25E-01
Total use of non-renewable primary energy	PENRT [MJ]	1.60E+03
Use of secondary materials	SM [kg]	4.49E-02
Use of renewable secondary fuels	RSF [MJ]	0.00E+00
Use of non-renewable secondary fuels	NRSF [MJ]	0.00E+00
Net use of fresh water	FW [m3]	1.70E+01
Hazardous waste disposed	HWD [kg]	-1.16E-07
Non-hazardous waste disposed	NHWD [kg]	1.23E+00
Radioactive waste disposed	RWD [kg]	2.53E-01
Components for reuse	CRU [kg]	0.00E+00
Materials for recycling	MFR [kg]	4.15E-02
Materials for energy recovery	MER [kg]	1.68E-02
Exported electricity	EEE [MJ]	6.14E-02
Exported thermal energy	EET [MJ]	1.34E-01
Biogenic carbon content of the product	Biog. C in product [kg]	0.00E+00
Biogenic carbon content of the associated packaging	Biog. C in packaging [kg]	9.00E-03

### 4.3 Results per unit of product

The following results of the environmental declaration have been developed by considering the entire life cycle of one product with the technical properties described in paragraph 1.

**Table 14: Results core environmental impact indicators per unit of product**

	Total (excl. D)	Raw materials & parts		Manufacturing	Distribution	Installation	Use	End of life			Benefits and loads beyond the system boundaries
		A1	A2	A3	A4	A5	B6	C2	C3	C4	D
GWP - total [kg CO2 eq.]	3.86E+03	3.09E+01	2.52E-01	1.46E+00	9.10E-01	8.88E-01	3.83E+03	1.64E-01	1.66E+00	1.14E-01	-8.98E+00
GWP - fossil [kg CO2 eq.]	3.83E+03	3.26E+01	2.49E-01	1.29E+00	9.06E-01	5.31E-01	3.79E+03	1.62E-01	1.65E+00	1.14E-01	-1.02E+01
GWP - biogenic [kg CO2 eq.]	3.17E+01	-1.79E+00	5.72E-04	1.67E-01	1.17E-03	3.56E-01	3.30E+01	3.72E-04	6.05E-04	-4.86E-05	1.25E+00
GWP - luluc [kg CO2 eq.]	4.41E-01	1.98E-02	2.34E-03	7.92E-04	2.24E-03	1.52E-03	4.12E-01	1.52E-03	4.28E-05	9.36E-06	-5.42E-03
ODP [kg CFC-11 eq.]	7.02E-08	1.44E-10	3.29E-14	5.59E-12	7.71E-14	9.78E-13	7.00E-08	2.14E-14	1.53E-12	9.27E-14	-1.57E-11
AP [Mole of H+ eq.]	8.28E+00	1.57E-01	4.05E-04	4.32E-03	1.58E-02	8.91E-04	8.10E+00	2.64E-04	5.76E-04	9.67E-05	-4.52E-02
EP - freshwater [kg P eq.]	1.43E-02	1.64E-04	9.24E-07	1.15E-06	1.03E-06	1.44E-05	1.42E-02	6.02E-07	3.82E-07	3.44E-08	-2.60E-05
EP - marine [kg N eq.]	1.97E+00	2.49E-02	1.57E-04	9.54E-04	5.66E-03	4.08E-04	1.94E+00	1.02E-04	1.95E-04	4.15E-05	-7.46E-03
EP - terrestrial [Mole of N eq.]	2.06E+01	2.67E-01	1.80E-03	1.02E-02	6.21E-02	3.73E-03	2.03E+01	1.17E-03	2.69E-03	4.87E-04	-8.01E-02
POCP [kg NMVOC eq.]	5.27E+00	7.51E-02	3.60E-04	2.79E-03	1.55E-02	8.57E-04	5.17E+00	2.34E-04	5.14E-04	1.08E-04	-2.19E-02
ADPE [kg Sb eq.]	2.89E-03	2.30E-03	1.68E-08	5.64E-08	2.21E-08	2.07E-07	5.87E-04	1.09E-08	1.14E-08	4.09E-10	-9.10E-04
ADPF [MJ]	8.03E+04	4.55E+02	3.44E+00	1.31E+01	1.14E+01	6.75E+00	7.98E+04	2.24E+00	2.16E+00	1.31E-01	-1.42E+02
WDP [m³ world equiv.]	8.55E+02	9.34E+00	3.06E-03	3.93E-01	4.02E-03	3.57E-02	8.45E+02	1.99E-03	2.09E-01	2.50E-02	-1.14E+00

**Table 15: Results indicators describing resource use, waste categories, and output flows per unit of product**

Indicator	Acronym [Unit]	Value
Renewable primary energy (without raw material)	PERE [MJ]	4.78E+04
Renewable primary energy (raw material)	PERM [MJ]	1.89E+01
Total use of renewable primary energy	PERT [MJ]	4.79E+04
Non-renewable primary energy (without raw material)	PENRE [MJ]	8.02E+04
Non-renewable primary energy (raw material)	PENRM [MJ]	1.63E+01
Total use of non-renewable primary energy	PENRT [MJ]	8.02E+04
Use of secondary materials	SM [kg]	2.26E+00
Use of renewable secondary fuels	RSF [MJ]	0.00E+00
Use of non-renewable secondary fuels	NRSF [MJ]	0.00E+00
Net use of fresh water	FW [m3]	8.54E+02
Hazardous waste disposed	HWD [kg]	-5.84E-06
Non-hazardous waste disposed	NHWD [kg]	6.17E+01
Radioactive waste disposed	RWD [kg]	1.27E+01
Components for reuse	CRU [kg]	0.00E+00
Materials for recycling	MFR [kg]	2.09E+00
Materials for energy recovery	MER [kg]	8.42E-01
Exported electricity	EEE [MJ]	3.09E+00
Exported thermal energy	EET [MJ]	6.75E+00
Biogenic carbon content of the product	Biog. C in product [kg]	0.00E+00
Biogenic carbon content of the associated packaging	Biog. C in packaging [kg]	4.52E-01

# 5 Extrapolation

## 5.1 Extrapolation rules

Extrapolations rules have been calculated following PCR-ed4-EN-2021 09 14 and PSR-0014-ed2.0- EN-2023 07 18. The defined rules shall be applied using the Extrapolation rules file provided in the following tables.

**Table 16: Extrapolation parameters for reference product**

Parameter	Value for reference product (HB P 147W 840 110DEG IP65)
Lighting output [lm]	22,000
Weight of light source [kg]	0.103
Weight of luminaire structure [kg]	1.927
Weight of control gear [kg]	0.365
Weight of light management system [kg]	-
Weight of packaging [kg]	1.109
Power [W]	147
Diameter [mm]	321

The extrapolation coefficients calculation at the functional unit level shall be taken into account with the following formula:

$$\text{Extrapolation coefficient at the product level} \times \frac{\text{Lighting output of reference product (lm)}}{\text{Lighting output of concerned product (lm)}}$$

## 5.2 Extrapolation coefficients

The reported extrapolation coefficients are intended at product level (declared unit) and not at functional unit.

As the concerned product does not provide any light management functions, the extrapolation coefficient for the light management function components is zero.

As the concerned product does not provide any energy saving functions, its energy saving coefficient is one. No replacement of the light source is possible.

The calculated extrapolation coefficients per product are provided in the following table.

**Table 17: Calculated Extrapolation coefficients per product**

Product Name	Manufacturing	Distribution	Installation	Use	EoL
<b>HB P 147W 840 110DEG IP65</b>	<b>1.00</b>	<b>1.00</b>	<b>1.00</b>	<b>1.00</b>	<b>1.00</b>
HB P 147W 840 70DEG IP65	1.00	1.00	1.00	1.00	1.00
HB P 147W 865 110DEG IP65	1.08	1.04	1.00	1.00	1.05
HB P 147W 865 70DEG IP65	1.08	1.04	1.00	1.00	1.05
HB P 190W 840 110DEG IP65	1.17	1.10	1.00	1.29	1.14
HB P 190W 840 70DEG IP65	1.17	1.10	1.00	1.29	1.14
HB P 190W 865 110DEG IP65	1.27	1.13	1.00	1.29	1.20
HB P 190W 865 70DEG IP65	1.27	1.13	1.00	1.29	1.20
HB P 210W 840 70DEG IP65	1.27	1.13	1.00	1.43	1.20
HB P 210W 865 70DEG IP65	1.27	1.13	1.00	1.43	1.20
HB P 87W 840 110DEG IP65	0.87	0.93	1.00	0.59	0.90
HB P 87W 840 70DEG IP65	0.87	0.93	1.00	0.59	0.90
HB P 87W 865 110DEG IP65	0.90	0.95	1.00	0.59	0.92
HB P 87W 865 70DEG IP65	0.90	0.95	1.00	0.59	0.92