



**Contacteur  
(DIL Frame 2 AC)**

<b>Representative product</b>	Y7-277004 DILM17-10 (230V 50Hz, 240V 60Hz AC) PSR product category: Contactor
<b>Description of the product</b>	DIL Frame 2 AC contactor is used to switch on/off an electrical power circuit. It is used to control high current and high voltage electrical devices which come under the AC-1, AC-3 and AC-4 utilization category.
<b>Homogeneous Environmental Families Covered</b>	The PEP concerns all the Contactor offerings coverings- Series: DIL Frame 2 AC No. of poles: 3P Rated current range: 12A (Y7-104402,Y7-104401) ,18A (Y7-104405,Y7-104404), 20A (Y7-104408,Y7-104407), 25A (Y7-277132,Y7-277136) , 32A (Y7-277260,Y7-277264) and 38A (Y7-112428,Y7-112432)
<b>Functional unit</b>	Switch on and off during 20 years electrical power supply of a downstream installation with an electrical and/or mechanical control. The functional unit is characterized by a type of 3P+1F, a control circuit voltage 230V 50Hz, 240V 60Hz AC, a power circuit voltage 400 V and a maximum allowed intensity by the power circuit 18A.
<b>Company information</b>	Eaton Electro Productie s.r.l. Plant Sarbi, 437157 Sarbi, Str. Independentei 8, Romania. Email: <a href="mailto:productstewardship-es@eaton.com">productstewardship-es@eaton.com</a>

Constituent Materials			
Reference product mass	4.17E-01 kg (with packaging)		
Category PEP Material	Materials	Mass (kg)	Percentage
Plastics	Polyamide 6	1.35E-01	32.41%
Metals	Steel	1.32E-01	31.74%
Metals	Neodymium	8.00E-02	19.21%
Metals	Copper	3.48E-02	8.36%
Others	Cardboard	1.70E-02	4.08%
Metals	Zinc	1.44E-02	3.46%
Metals	Stainless steel	1.30E-03	0.31%
Others	Rubber	1.00E-03	0.24%
Others	Paper	6.67E-04	0.16%
Others	Glue	8.21E-05	<0.1%
Metals	Silicon	5.13E-05	<0.1%
Others	Lubricant	2.50E-08	<0.1%
<b>Total</b>		<b>4.17E-01</b>	<b>100%</b>

### Substance Assessment

The representative product is compliant with the EU-RoHS Directive (2011/65/EU) without any exemption and do not contain any Substance-of-Very-High-Concern (SVHC) on the Candidate List of the EU-REACH Regulation (1907/2006/EC).

### Additional Environmental Information

<b>Manufacturing</b>	The reference product is assembled at an Eaton plant holding management system certifications according to ISO9001 & 14001 standards
<b>Distribution</b>	Eaton is committed to minimizing weight and volume of product and packaging with focus to optimize transport efficiency
<b>Installation</b>	The installation of the product requires standard tools which do not require any additional energy source and no waste other than the obsolete product packaging is generated during this step
<b>Use</b>	The product does not require maintenance during operation.
<b>End of life</b>	Recyclability of product is 41.7% based on the method of the IEC 62635.

Environmental Impacts	
<p>The calculation of the environmental impacts is the result of the Product's Life Cycle Analysis in accordance with ISO 14040/44, covering the entire lifecycle.</p> <p>System modelling was carried out using the commercial LCA software EIME v5.9.3 with database version CODDE-2022-01.</p>	
<b>Manufacturing Phase</b>	<p>The product is manufactured at Eaton plant located in Sarbi, Romania.</p> <p><u>Energy model used for product manufacturing:</u> Romania</p>
<b>Distribution Phase</b>	<p>The shipment of the product contained in its packaging is considered per PCR requirement from the manufacturer's last logistics platform to the installation place. Reference product transported over an average distance of 3,500 km by road to serve the Europe market.</p>
<b>Installation Phase</b>	<p>Product is installed in Europe.</p> <p><u>Energy model used for treatment of packaging:</u> Europe</p>
<b>Use Phase</b>	<p><u>Reference lifetime:</u> 20 Years</p> <p><u>Location of use:</u> Europe.</p> <p><u>Energy model used:</u> Europe</p> <p><u>Usage profile:</u> The product has an average power loss of 2.76 W in active mode with 50% of the loading rate. For 50% of the use time rate, total losses are 241.43 kWh over the 20 years. No maintenance is necessary for this product</p>
<b>End of life Phase</b>	<p>Product disposed with WEEE guidelines.</p> <p><u>Energy model used:</u> Europe</p>

### Environmental Impact Indicators: Mandatory

Indicators	unit	Total	Manufacturing	Distribution	Installation	Use (only B6*)	End of Life
Global warming	kg CO <sub>2</sub> eq.	1.00E+02	4.02E+00	1.03E-01	2.51E-03	9.55E+01	4.06E-01
Ozone depletion	kg CFC <sup>-11</sup> eq.	6.32E-07	2.51E-07	2.08E-10	1.03E-11	3.78E-07	2.74E-09
Acidification of soil and water	kg SO <sub>2</sub> eq.	1.77E-01	9.39E-03	4.62E-04	1.23E-05	1.67E-01	1.45E-04
Water eutrophication	kg PO <sub>4</sub> <sup>3-</sup> eq.	3.28E-02	1.80E-03	1.06E-04	7.34E-06	3.08E-02	1.10E-04
Photochemical Ozone formation	kg ethylene eq.	1.40E-02	8.24E-04	3.28E-05	8.79E-07	1.31E-02	1.21E-05
Depletion of abiotic resources - elements	kg antimony eq.	8.50E-05	7.52E-05	4.11E-09	1.04E-10	9.82E-06	1.12E-09
Depletion of abiotic resources - fossil fuels	MJ	1.54E+03	4.83E+01	1.44E+00	3.45E-02	1.49E+03	3.93E-01
Water pollution	m <sup>3</sup>	4.79E+03	1.38E+03	1.69E+01	4.02E-01	3.37E+03	1.31E+01
Air pollution	m <sup>3</sup>	7.24E+03	6.27E+02	4.21E+00	2.07E-01	6.60E+03	5.33E+00

\*B6 is energy requirements during the use stage. Other sub modules in the use stage (B1-B5, B7) are equal to 0, that's why they are not listed in the table.

## Environmental Impact Indicators: Optional

Indicators	unit	Total	Manufacturing	Distribution	Installation	Use (only B6*)	End of Life
Use of renewable primary energy, excluding renewable primary energy resources used as raw materials	MJ	4.88E+02	3.43E+00	1.94E-03	1.97E-04	4.84E+02	5.43E-04
Use of renewable primary energy resources used as raw materials	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)	MJ	4.88E+02	3.43E+00	1.94E-03	1.97E-04	4.84E+02	5.43E-04
Use of non-renewable primary energy, excluding non-renewable primary energy resources used as raw materials	MJ	2.60E+03	7.71E+01	1.45E+00	3.48E-02	2.52E+03	5.18E-01
Use of non-renewable primary energy resources used as raw materials	MJ	5.94E+00	5.94E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials)	MJ	2.61E+03	8.30E+01	1.45E+00	3.48E-02	2.52E+03	5.18E-01
Use of secondary materials	kg	9.36E-02	9.36E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Net use of fresh water	m <sup>3</sup>	4.95E+00	6.64E-01	9.20E-06	4.66E-07	4.29E+00	1.73E-04
Hazardous waste disposed of	kg	7.85E+00	5.37E+00	0.00E+00	3.96E-06	1.85E+00	6.33E-01
Non-hazardous waste disposed of	kg	2.27E+01	8.48E+00	3.65E-03	1.80E-02	1.42E+01	1.69E-03
Radioactive waste disposed of	kg	5.19E-03	2.21E-03	2.60E-06	1.28E-07	2.98E-03	2.69E-06
Materials for recycling	kg	1.66E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.66E-01

To evaluate the environmental impact of other product covered by this PEP, multiply the impact figures by –

**Factors for Manufacturing, Distribution and End-of-Life Phase:**


Contactor	Eaton Article Number	Product name	Multiplying factor
DIL Frame 2 AC	Y7-277004	DILM17-10(230V50HZ,240V60HZ)	1
	Y7-277008	DILM17-10(24V50/60HZ)	1
	Y7-277132	DILM25-10(230V50HZ,240V60HZ)	1
	Y7-277136	DILM25-10(24V50/60HZ)	1
	Y7-277260	DILM32-10(230V50HZ,240V60HZ)	1
	Y7-277264	DILM32-10(24V50/60HZ)	1
	Y7-112428	DILM38-10(230V50HZ,240V60HZ)	1
	Y7-112432	DILM38-10(24V50/60HZ)	1
	Y7-104402	DILL12(230V50HZ,240V60HZ)	1
	Y7-104401	DILL12(24V50HZ)	1
	Y7-104405	DILL18(230V50HZ,240V60HZ)	1
	Y7-104404	DILL18(24V50HZ)	1
	Y7-104408	DILL20(230V50HZ,240V60HZ)	1
	Y7-104407	DILL20(24V50HZ)	1

**Factors for Use Phase:**

Contactor	Eaton Article Number	Product name	Energy Consumption (kWh)	Multiplying factor
DIL Frame 2 AC	Y7-277004	DILM17-10(230V50HZ,240V60HZ)	241.43	1
	s	DILM17-10(24V50/60HZ)	241.43	1
	Y7-277132	DILM25-10(230V50HZ,240V60HZ)	294.83	1.22
	Y7-277136	DILM25-10(24V50/60HZ)	294.83	1.22
	Y7-277260	DILM32-10(230V50HZ,240V60HZ)	365.61	1.51
	Y7-277264	DILM32-10(24V50/60HZ)	365.61	1.51
	Y7-112428	DILM38-10(230V50HZ,240V60HZ)	440.11	1.82
	Y7-112432	DILM38-10(24V50/60HZ)	440.11	1.82
	Y7-104402	DILL12(230V50HZ,240V60HZ)	209.03	0.87
	Y7-104401	DILL12(24V50HZ)	209.03	0.87
	Y7-104405	DILL18(230V50HZ,240V60HZ)	240.37	1
	Y7-104404	DILL18(24V50HZ)	240.37	1
	Y7-104408	DILL20(230V50HZ,240V60HZ)	253.60	1.05
	Y7-104407	DILL20(24V50HZ)	253.60	1.05

## Disclaimer

This Product Environmental Profile and its content is based on information available to us. It refers to the product at the date of issue. We make no express or implied representations or warranties with respect to the information contained herein.

<i>Registration N°</i>	EATO-00025-V01.01-EN	<i>Drafting rules</i>	PCR-ed3-EN-2015 04 02
<i>Verifier accreditation N°</i>	VH32	<i>Supplemented by</i>	PSR-0005-ed2-EN-2016 03 29
<i>Date of issue</i>	4-2022	<i>Information and reference documents</i>	<a href="http://www.pep-ecopassport.org">www.pep-ecopassport.org</a>
		<i>Validity period</i>	5 years
Independent verification of the declaration and data, in compliance with ISO 14025: 2010			
Internal		External	X
The PCR review was conducted by a panel of experts chaired by Philippe Osset (SOLINNEN)			
<i>The elements of the present PEP cannot be compared with elements from another program.</i>			
<i>Document in compliance with ISO 14025: 2010 « Environmental labels and declarations. Type III environmental declarations »</i>			