

Product End-of-Life Instructions

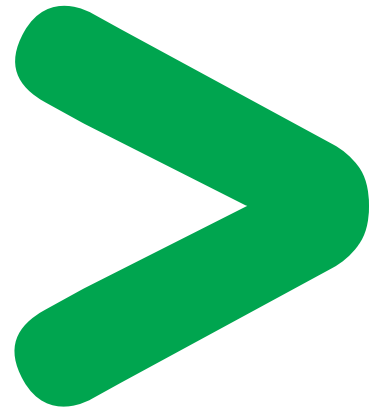
ATV320 – Size2 COMPACT CONTROL

Product Range

ATV320 Size2 COMPACT CONTROL

Marketing Model

ATV320U11M2C, ATV320U15M2C, ATV320U22M2C, ATV320U11M3C, ATV320U15M3C, ATV320U22M3C,
ATV320U04N4C, ATV320U06N4C, ATV320U07N4C, ATV320U11N4C, ATV320U15N4C, ATV320U07S6C, ATV320U15S6C



Size in mm:

H x L x D : 122 x 105 x 152

Weight in g:

1420



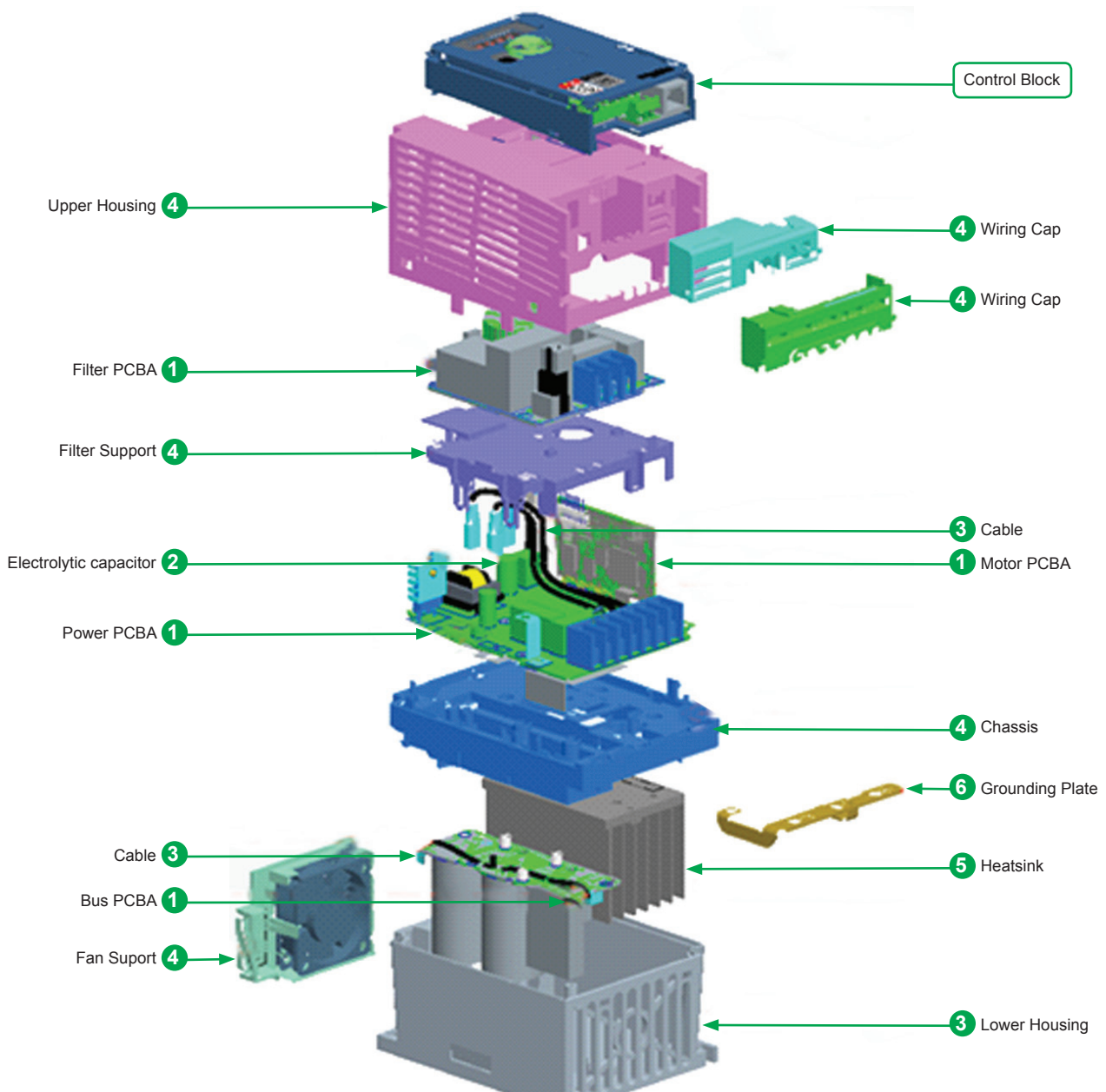
Operations recommended for the end of life treatment

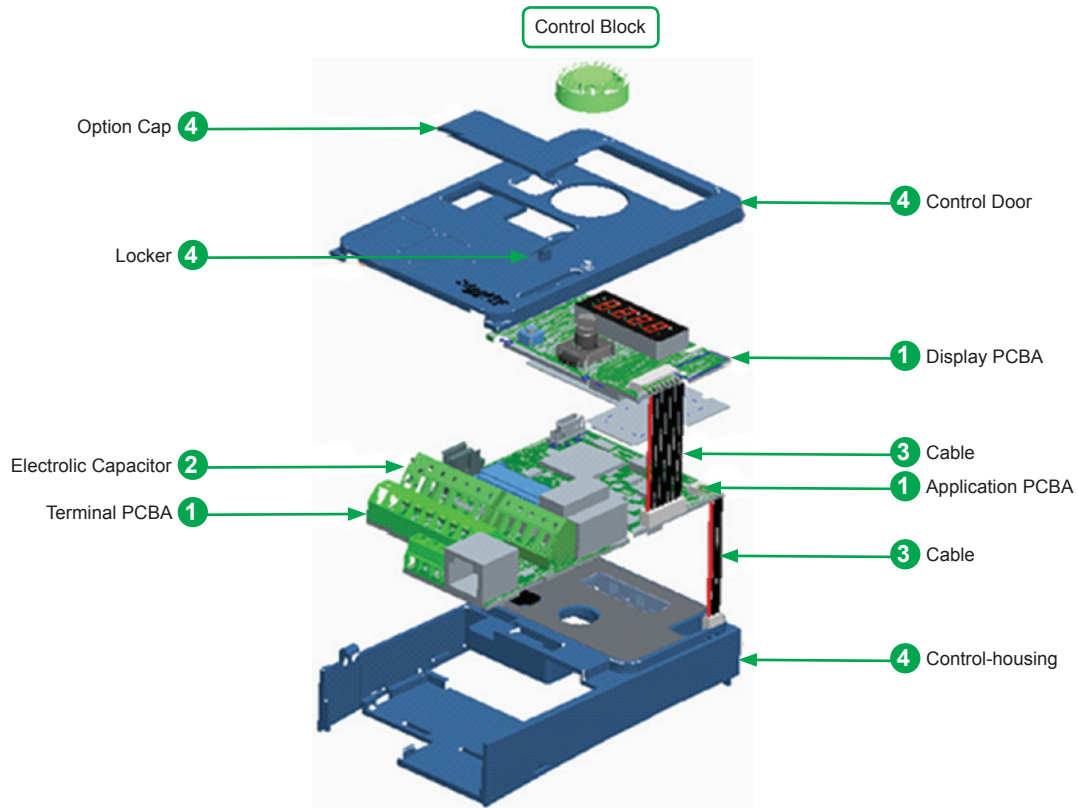
There are several steps to process the products at the end of life so as to recover components, materials or energy :

Reuse ⇒ Separation for special treatment ⇒ Other Dismantling ⇒ Shredding

The components of the products that optimize the recycling performances are listed, identified and located hereunder.

CAUTION: The product contains 7 printed circuit boards, 7 External cables which are recommended to be treated separately during the End of Life operations. Also electrolytic capacitors which may cause electrical shock during the end of life treatment process. **BEFORE SERVICING, REMOVE ALL POWER, WAIT 15 MINUTES.**





Recommendation	Number on drawing	Components	Weight (g)	Comment
Operating hazards	2	Electrolytic Capacitor	120.10	In Terminal PCBA and Power PCBA
Reuse				
Special treatment	1	Printed Circuit Board Assembly (PCBA)	474.98	7 PCBAS Filter PCBA Power PCBA Motor PCBA Bus PCBA Display PCBA Application PCBA Terminal PCBA
	3	Cable	7.2	Fan cable RS3C cable 8 ways CTRL RS3C cable 3 ways CTRL Bus power cable Relay cable Input power cable Control cable
Other dismantling	4	PC FR	416.07	Control door Filter support Chassis Wiring trap Control support Upper housing Wiring cap Fan support Lower housing
	5	Aluminium	183.36	Heatsink
	6	Steel	141.92	Ground plate Ground Bar EMC plate Clamp Shunt Screw

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