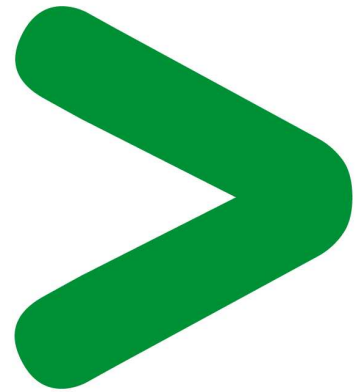


Product Environmental Profile

ClimaSys CE (A/W Heat Exchangers)



Schneider
Electric

Product Environmental Profile – PEP

Product overview

The main purpose of the **ClimaSys CE (A/W Heat Exchangers)** product range is to provide a proper temperature to an enclosure with electrical, electronical or mechanical equipment in highly polluted environments where there is no external air circuit or when it is necessary to evacuate large amounts of heat.

This range consists of: Air-water heat exchangers single phased and two phased. All the units are provided with mechanical thermostats. The unit ensures and keeps IP55 protection degree for side mounting and IP54 for roof mounting.

Range dimensions are between 14 1000 W (310 x 450 x 115 mm) and 15000 W (797 x 1932 x 206 mm) for side mounting unit and 2500 W (270 x 400 x 542 mm) for roof mounting unit.

These heat exchangers have different accessories as retrofit plates for substituting old product by new product.

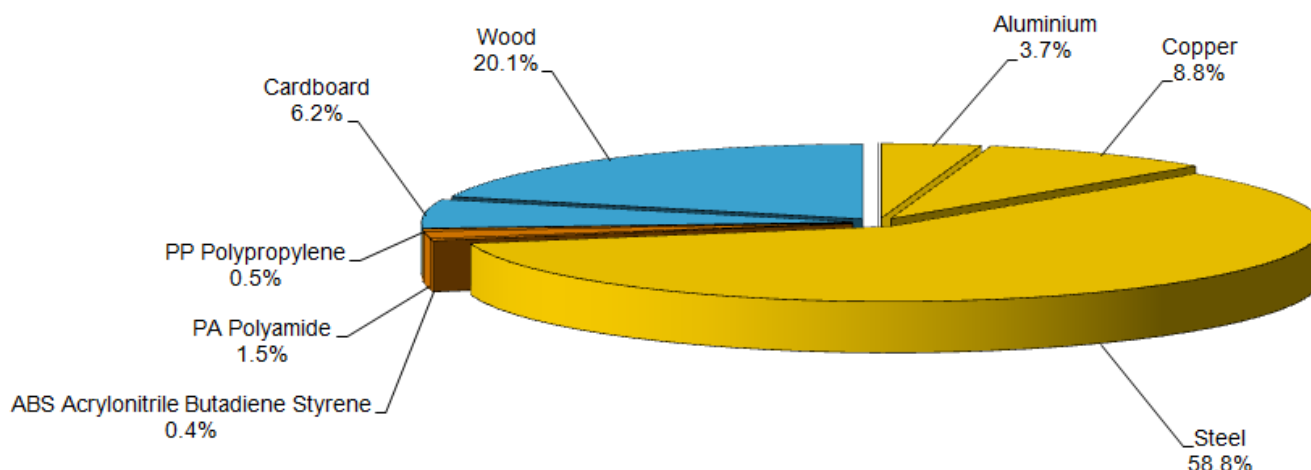
The representative product used for the analysis is **NSYCEW2K5** with dimension 398 x 901 x 137 mm.

The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.

The environmental analysis was performed in conformity with ISO 14040.

Constituent materials

The mass of the product range is from 12000 g and 22000 g including packaging. It is **20000 g** for the **NSYCEW2K5**. The constituent materials are distributed as follows:



Substance assessment

Products of this range are designed in conformity with the requirements of the European RoHS Directive 2011/65/EU and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

Details of ROHS and REACH substances information are available on the Schneider-Electric [Green Premium website](http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page) . (<http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page>)

Manufacturing

The **ClimaSys CE (A/W Heat Exchangers)** - **NSYCEW2K5** product range is manufactured at a production site which complies with the regulations governing industrial sites.

Product Environmental Profile – PEP

Distribution

The weight and volume of the packaging have been optimized, based on the European Union's packaging directive.

The **NSYCEW2K5** (398 x 901 x 137 mm) packaging weight is **5207.5 g**. It consists of Cardboard (Corrugated) (1220 g) and Wood (Plain, for pallet) (3988 g).

The weight of recycled materials used is 27% of total packaging mass.

The product distribution flows have been optimised by setting up local distribution centres close to the market area.

Use

The products of the **ClimaSys CE (A/W Heat Exchangers)** product range do not generate environmental pollution (noise, emissions) requiring special precautionary measures in standard use.

The electrical power consumption depends on the conditions under which the product is implemented and used. The electrical power consumed by the ClimaSys CE (A/W Heat Exchangers) range is between 29W and 420W. It is 80W (40% of the time) in active mode and 80W (60% of the time) in standby mode for the referenced **NSYCEW2K5**.

The product range requires special maintenance operations as to control and cleaning of heat exchange coil (external side) and to check the fans (they must not overheat or vibrate excessively).

End of life

At end of life, the products in the **ClimaSys CE (A/W Heat Exchangers)** product range have been optimized to decrease the amount of waste and allow recovery of the product components and materials.

This product range doesn't need any special end-of-life treatment. According to countries' practices this product can enter the usual end-of-life treatment process.

The recyclability potential of the products has been evaluated using the "ECO DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

According to this method, the potential recyclability ratio without packaging is: **94.87%**.

As described in the recyclability calculation method this ratio includes only metals and plastics which have proven industrial recycling processes.

Environmental impacts

Life cycle assessment has been performed on the following life cycle phases: Materials and Manufacturing (M), Distribution (D), Installation (I) Use (U), and End of life (E).

Modelling hypothesis and method:

- The calculation was performed on **NSYCEW2K5**.
- Product packaging is included.
- Installation components: no special components included.
- Scenario for the Use phase: this product range is included in the category Energy consuming product. Assumed service lifetime is **10 years** and use scenario is consumed power **80W** and **40%** service uptime (based on the real using data).
- The geographical representative area for the assessment is **Europe** and the electrical power model used for calculation is **European** model.
- End of life impacts are based on a worst case transport distance to the recycling plant (1000km)

Product Environmental Profile – PEP

Presentation of the product environmental impacts

Environmental indicators	Unit	ClimaSys CE (A/W Heat Exchangers) - NSYCEW2K5					
		S = M + D + I + U + E	M	D	I	U	E
Air Acidification (AA for PEP)	kg H+ eq	5.61E-01	1.42E-02	4.41E-04	0.00E+00	5.43E-01	2.82E-03
Air toxicity (AT for PEP)	m ³	7.06E+08	2.94E+07	6.55E+05	0.00E+00	6.71E+08	4.20E+06
Energy Depletion (ED for PEP)	MJ	8.14E+04	9.02E+02	3.34E+01	0.00E+00	8.02E+04	2.02E+02
Global Warming Potential (GWP for PEP)	kg CO ₂ eq.	4.13E+03	6.69E+01	2.37E+00	0.00E+00	4.05E+03	1.44E+01
Hazardous Waste Production (HWP for PEP)	kg	7.37E+01	6.47E+00	2.94E-06	0.00E+00	6.72E+01	1.78E-05
Ozone Depletion Potential (ODP for PEP)	kg CFC-11 eq.	2.26E-04	5.91E-06	4.50E-09	0.00E+00	2.20E-04	2.72E-08
Photochemical Ozone Creation Potential (POCP for PEP)	kg C ₂ H ₄ eq.	1.44E+00	1.69E-02	5.29E-04	0.00E+00	1.42E+00	3.57E-03
Raw Material Depletion (RMD for PEP)	Y-1	2.14E-13	1.23E-13	4.85E-17	0.00E+00	9.11E-14	2.93E-16
Water Depletion (WD for PEP)	dm ³	1.21E+04	5.44E+02	2.46E-01	0.00E+00	1.16E+04	1.49E+00
Water Eutrophication (WE for PEP)	kg PO ₄ ³⁻ eq.	1.27E-02	3.19E-03	4.41E-06	0.00E+00	9.52E-03	2.67E-05
Water Toxicity (WT for PEP)	m ³	1.19E+03	1.73E+01	1.01E+00	0.00E+00	1.16E+03	6.14E+00

Life cycle assessment has been performed with the EIME software (Environmental Impact and Management Explorer), version 5 and with its database version 2013-02

The **USE** phase is the life cycle phase which has the greatest impact on the majority of environmental indicators.

System approach

As the products of the range are designed in accordance with the European RoHS Directive 2011/65/EU, they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Glossary

Air Acidification (AA)	The acid substances present in the atmosphere are carried by rain. A high level of acidity in the rain can cause damage to forests. The contribution of acidification is calculated using the acidification potentials of the substances concerned and is expressed in mode equivalent of H ⁺ .
Air Toxicity (AT)	This indicator represents the air toxicity in a human environment. It takes into account the usually accepted concentrations for several gases in the air and the quantity of gas released over the life cycle. The indication given corresponds to the air volume needed to dilute these gases down to acceptable concentrations.
Energy Depletion (ED)	This indicator gives the quantity of energy consumed, whether it is from fossil, hydroelectric, nuclear or other sources. It takes into account the energy from the material produced during combustion. It is expressed in MJ.
Global Warming (GW)	The global warming of the planet is the result of the increase in the greenhouse effect due to the sunlight reflected by the earth's surface being absorbed by certain gases known as "greenhouse-effect" gases. The effect is quantified in gram equivalent of CO ₂ .
Hazardous Waste Production (HWP)	This indicator quantifies the quantity of specially treated waste created during all the life cycle phases (manufacturing, distribution and utilization). For example, special industrial waste in the manufacturing phase, waste associated with the production of electrical power, etc. It is expressed in kg.
Ozone Depletion (OD)	This indicator defines the contribution to the phenomenon of the disappearance of the stratospheric ozone layer due to the emission of certain specific gases. The effect is expressed in gram equivalent of CFC-11.
Photochemical Ozone Creation (POC)	This indicator quantifies the contribution to the "smog" phenomenon (the photochemical oxidation of certain gases which generates ozone) and is expressed in gram equivalent of ethylene (C ₂ H ₄).
Raw Material Depletion (RMD)	This indicator quantifies the consumption of raw materials during the life cycle of the product. It is expressed as the fraction of natural resources that disappear each year, with respect to all the annual reserves of the material.
Water Depletion (WD)	This indicator calculates the volume of water consumed, including drinking water and water from industrial sources. It is expressed in dm ³ .
Water Eutrophication (WE)	Eutrophication is a natural process defined as the enrichment in mineral salts of marine or lake waters or a process accelerated by human intervention, defined as the enrichment in nutritive elements (phosphorous compounds, nitrogen compounds and organic matter). This indicator represents the water eutrophication of lakes and marine waters by the release of specific substances in the effluents. It is expressed in grams equivalency of PO ₄ ³⁻ (phosphate).
Water Toxicity (WT)	This indicator represents the water toxicity. It takes into account the usually accepted concentrations for several substances in water and the quantity of substances released over the life cycle. The indication given corresponds to the water volume needed to dilute these substances down to acceptable concentrations.

PEP achieved with Schneider-Electric TT01 V10.3 and TT02 V18 procedures in compliance with ISO14040 series standards

PEP in line with PEPecopassport PCR : PEP-PCR-ed 2.1-EN-2012 12 11

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