

# Product Environmental Profile

M171 Opt. Display 14I/O Modbus 100-240Vac





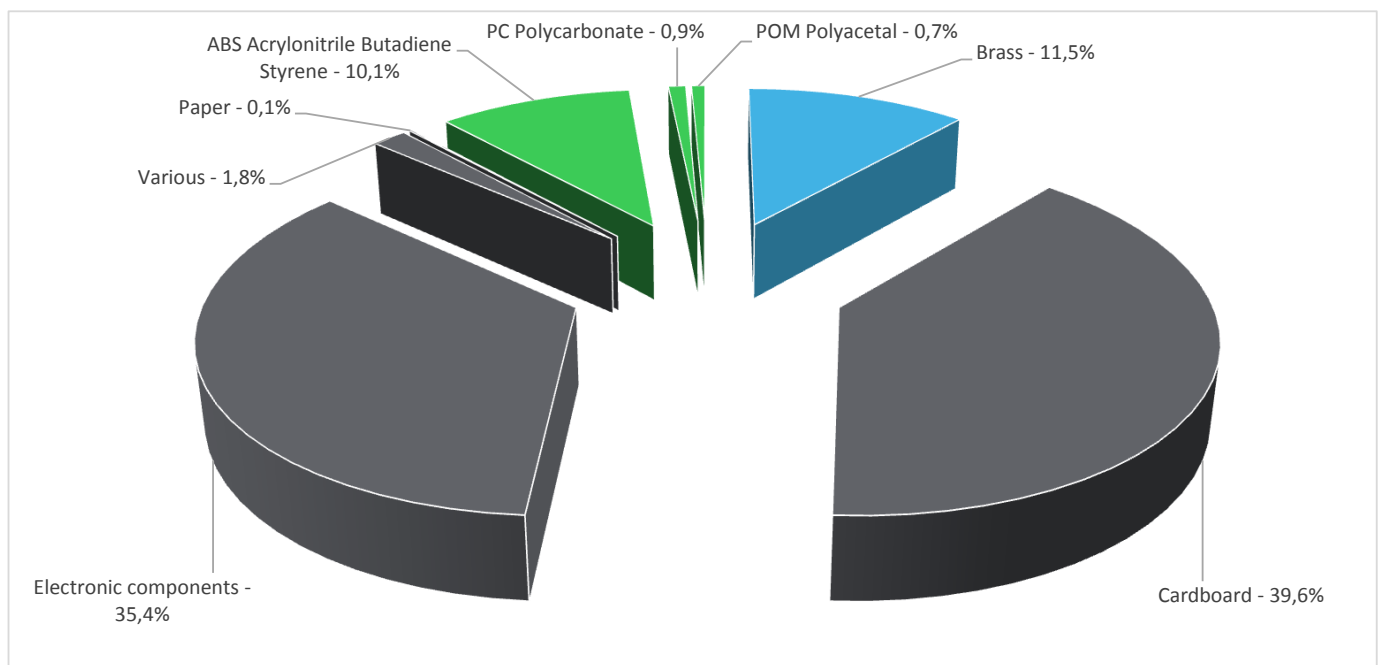
## General information

<b>Representative product</b>	M171 Opt. Display 14I/O Modbus 100-240Vac - TM171ODM14R
<b>Description of the product</b>	The Modicon M171 Optimized Logic Controller is a programmable controller with LCD display ideal for use in variety of HVAC/R and other applications.
<b>Description of the range</b>	The Modicon M171 Optimized logic controller (M171O) family is the compact option in the Schneider Electric platform of programmable controllers and LCD displays, and is ideal for use in a variety of HVAC/R and other applications.  The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.
<b>Functional unit</b>	To control simple and compact machines for HVAC applications (e.g. fans and water pumps) and a 100% of the time for 10 years.



## Constituent materials

<b>Reference product mass</b>	296 g including the product, its packaging and additional elements and accessories
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Plastics	11,7%
Metals	11,5%
Others	76,9%



## Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2011/65/EU of 8 June 2011) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

As the products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website

<http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page>

## Additional environmental information

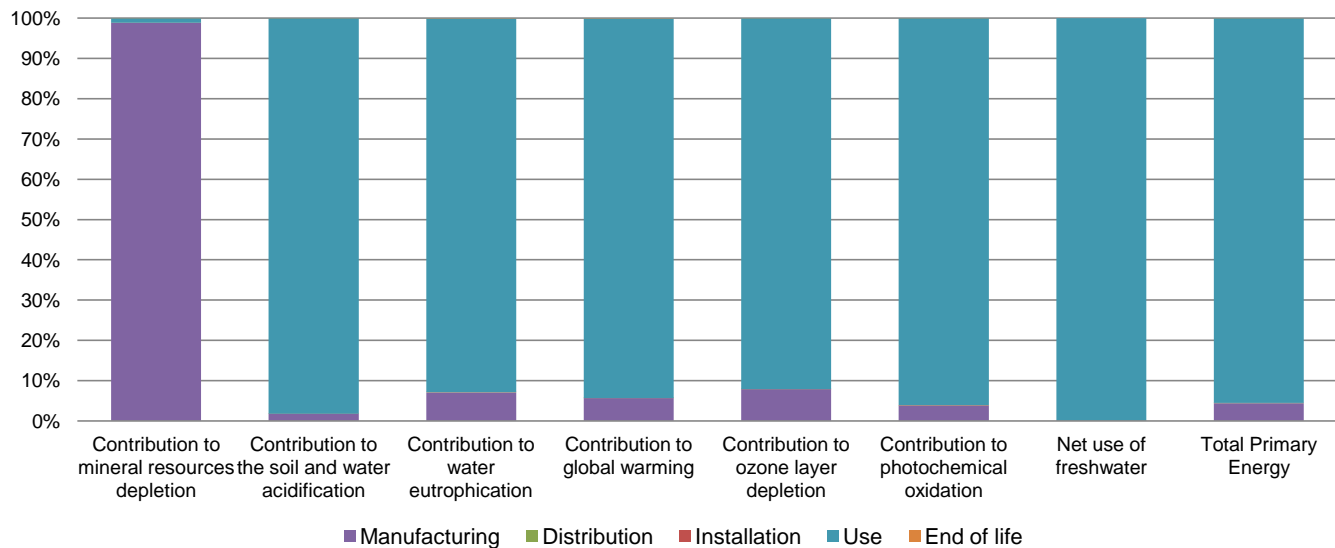
The M171 Opt. Display 14I/O Modbus 100-240Vac presents the following relevant environmental aspects

<b>Manufacturing</b>	Manufactured at a Schneider Electric production site ISO14001 certified
<b>Distribution</b>	Weight and volume of the packaging optimized, based on the European Union's packaging directive Packaging weight is 120,3 g, consisting of Cardboard (99,89%), PP(0,11%)  Product distribution optimised by setting up local distribution centres
<b>Installation</b>	The analysis does not include the installation phase
<b>Use</b>	The product does not require special maintenance operations.
<b>End of life</b>	End of life optimized to decrease the amount of waste and allow recovery of the product components and materials  This product contains electronic cards (142g) that should be separated from the stream of waste so as to optimize end-of-life treatment.  The location of these components and other recommendations are given in the End of Life Instruction document which is available on the Schneider-Electric Green Premium website  <a href="http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page">http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page</a>  Recyclability potential: <b>11%</b> Based on "ECO'DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).

## Environmental impacts

<b>Reference life time</b>	10 years			
<b>Product category</b>	Other equipments - Active product			
<b>Installation elements</b>	No special components needed			
<b>Use scenario</b>	It is 4 W in active mode 100% of the time for the referenced TM171ODM14R			
<b>Geographical representativeness</b>	Worldwide			
<b>Technological representativeness</b>	The Modicon M171 Optimized Logic Controller is a programmable controller with LCD display ideal for use in variety of HVAC/R and other applications.			
<b>Energy model used</b>	<b>Manufacturing</b>	<b>Installation</b>	<b>Use</b>	<b>End of life</b>
	Energy model used: Italy	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27	Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27

Compulsory indicators		M171 Opt. Display 14I/O Modbus 100-240Vac - TM171ODM14R					
Impact indicators	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to mineral resources depletion	kg Sb eq	1,28E-03	1,26E-03	0*	0*	1,49E-05	0*
Contribution to the soil and water acidification	kg SO <sub>2</sub> eq	7,29E-01	1,28E-02	1,74E-04	0*	7,16E-01	1,03E-04
Contribution to water eutrophication	kg PO <sub>4</sub> <sup>3-</sup> eq	4,66E-02	3,31E-03	4,02E-05	0*	4,32E-02	5,49E-05
Contribution to global warming	kg CO <sub>2</sub> eq	1,82E+02	1,03E+01	3,82E-02	0*	1,72E+02	1,78E-01
Contribution to ozone layer depletion	kg CFC11 eq	1,21E-05	9,58E-07	0*	0*	1,12E-05	6,19E-09
Contribution to photochemical oxidation	kg C <sub>2</sub> H <sub>4</sub> eq	4,09E-02	1,58E-03	1,24E-05	0*	3,93E-02	8,19E-06
Resources use	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Net use of freshwater	m3	6,23E+02	9,28E-02	0*	0*	6,22E+02	0*
Total Primary Energy	MJ	3,59E+03	1,59E+02	5,40E-01	0*	3,43E+03	4,31E-01



Optional indicators		M171 Opt. Display 14I/O Modbus 100-240Vac - TM171ODM14R					
Impact indicators	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to fossil resources depletion	MJ	2,09E+03	1,45E+02	5,37E-01	0*	1,95E+03	4,06E-01
Contribution to air pollution	m <sup>3</sup>	8,60E+03	1,21E+03	1,62E+00	0*	7,39E+03	3,12E+00
Contribution to water pollution	m <sup>3</sup>	7,89E+03	7,95E+02	6,28E+00	0*	7,08E+03	7,33E+00
Resources use	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Use of secondary material	kg	5,06E-03	5,06E-03	0*	0*	0*	0*
Total use of renewable primary energy resources	MJ	4,40E+02	4,01E+00	0*	0*	4,36E+02	0*
Total use of non-renewable primary energy resources	MJ	3,15E+03	1,55E+02	5,39E-01	0*	2,99E+03	4,31E-01
Use of renewable primary energy excluding renewable primary energy used as raw material	MJ	4,38E+02	1,54E+00	0*	0*	4,36E+02	0*
Use of renewable primary energy resources used as raw material	MJ	2,47E+00	2,47E+00	0*	0*	0*	0*
Use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	3,15E+03	1,52E+02	5,39E-01	0*	2,99E+03	4,31E-01
Use of non renewable primary energy resources used as raw material	MJ	3,03E+00	3,03E+00	0*	0*	0*	0*
Use of non renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*
Use of renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*
Waste categories	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Hazardous waste disposed	kg	5,22E+00	4,67E+00	0*	6,30E-04	8,95E-02	4,57E-01
Non hazardous waste disposed	kg	6,43E+02	2,43E+00	0*	0*	6,40E+02	0*
Radioactive waste disposed	kg	4,31E-01	4,01E-03	0*	0*	4,27E-01	0*

Other environmental information	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Materials for recycling	kg	1,57E-01	1,74E-02	0*	1,20E-01	0*	1,98E-02
Components for reuse	kg	0,00E+00	0*	0*	0*	0*	0*
Materials for energy recovery	kg	4,99E-02	4,77E-04	0*	0*	0*	4,94E-02
Exported Energy	MJ	0,00E+00	0*	0*	0*	0*	0*

\* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version EIME v5.6.0.1, database version 2016-11 in compliance with ISO14044.

The use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators (based on compulsory indicators).

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range.

Depending on the impact analysis, the environmental indicators (without ADPe) of other products in this family may be proportional extrapolated by energy consumption values. For ADPe (Abiotic depletion), impact may be proportional extrapolated by mass of the product.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Registration number	ENVPEP1710004_V1	Drafting rules	PCR-ed3-EN-2015 04 02
Date of issue	10/2017		
Validity period	5 years	Information and reference documents	<a href="http://www.pep-ecopassport.org">www.pep-ecopassport.org</a>
Independent verification of the declaration and data			
Internal	X	External	
The elements of the present PEP cannot be compared with elements from another program.			
Document in compliance with ISO 14021:2016 « Environmental labels and declarations - Self-declared environmental claims (Type II environmental labelling) »			

Eliwell Controls srl

Eliwell Technical Support

Techsuppeliwell@schneider-electric.com

+39 0437 986300

15, Via dell'Industria

32016

Alpago - Belluno

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[www.schneider-electric.com](http://www.schneider-electric.com)

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